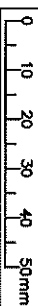


FIRST
USED ON

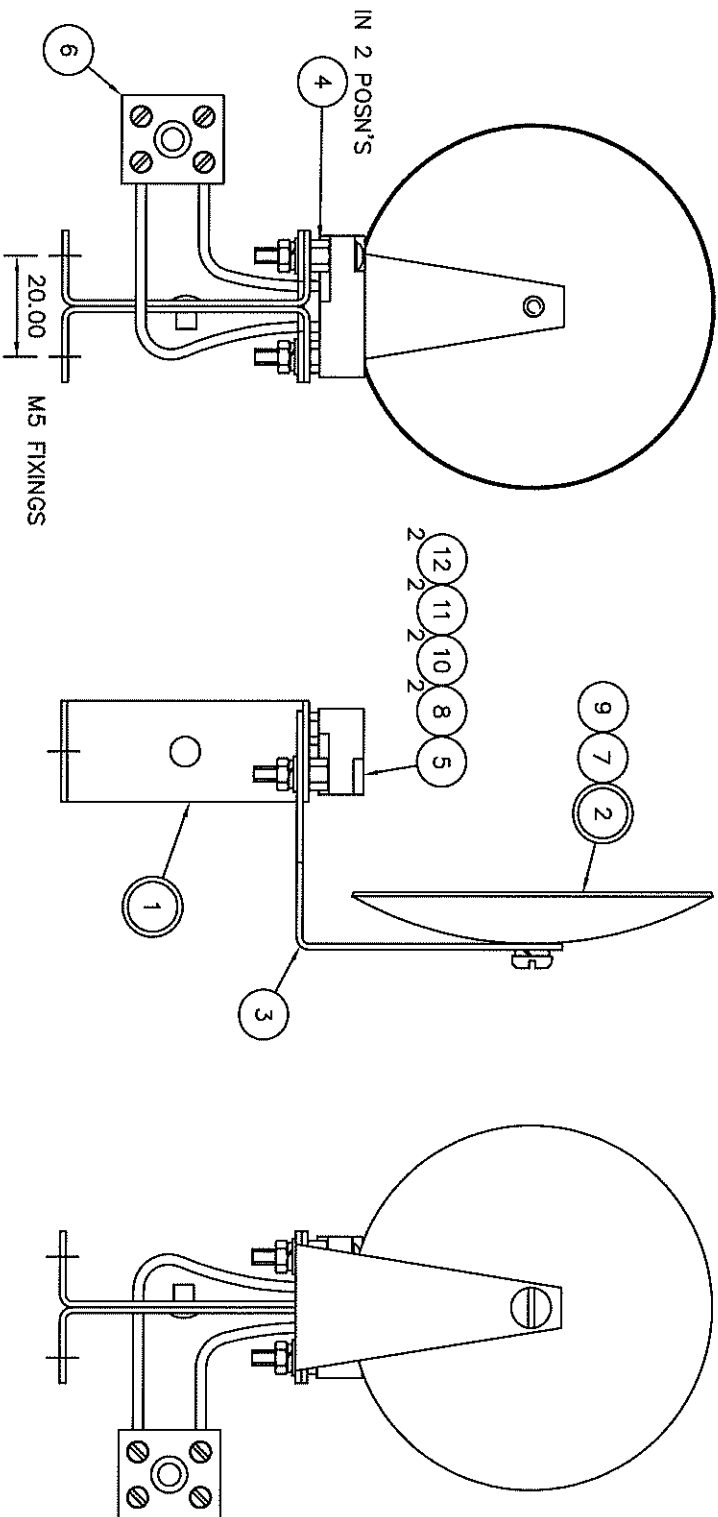
DO NOT SCALE DRAWING

THIRD ANGLE PROJ



6
2

ITEM	PART No.	DRG No.	DESCRIPTION	QTY	ITEM	PART No.	DRG No.	DESCRIPTION	QTY
1	C27125	C27125	PILLAR ASSY	1	7	C10116		M4 x 10 PAN HD SCREW	1
2	C10069	X2615	SHIELD SUB ASSY	1	8	C10129		M3 x 20 BUT HD SCREW	2
3	C16994	X4749	SHIELD STEM	1	9	C08793		M4 S/C SPRING WASHER	1
4	C10746	X2767	SPACER	2	10	C08028		M3 PLAIN WASHER	2
5	C16878		LAMPHOLDER	1	11	C10747		M3 S/C SPRING WASHER	2
6	C02027		TERMINAL BLOCK	1	12	C05298		M3 FULL NUT	2



ISS
No

MODIFICATION DETAILS

DATE
&
INTS

1 AS FIRST DRAWN 3.16
2 C10069 UPDATED. 4.24
EC2013 J.H.

FRANCIS SEARCHLIGHTS LIMITED. UNION ROAD. BOLTON. BL2 2HU

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Francis
SEARCHLIGHTS

STANDARD PRACTICE
Deburr all cut/machined edges
Break corners R0.25(Max) U.O.S.
TOLERANCES U.O.S:-
General: ±
Angular: ±
Hole centres & posns: ±
Sand Casting: To ISO 8062 CT10
Die Casting: To ISO 8062 CT8

DRAWN

D.S.

DATE

21.3.16

MATERIAL

SCALE

1:1

CHECKED

FINISH

DESCRIPTION

L/H CONVERSION KIT

PART No./DRG No.

SHT

C09866

1

ALL DIMENSIONS IN MILLIMETRES